PTO Gear Pump Model GP-PTO

Technical Data

Model GP-PTO is a PTO driven Gear Pump constucted with cast Iron end plates and is available with aluminum center section. It offers 4 displacement sizes from 3.41 to 9.76 cu. in/rev (56 to 160 ml/rev). Standard drive is 1 3/8 diameter 6 tooth female



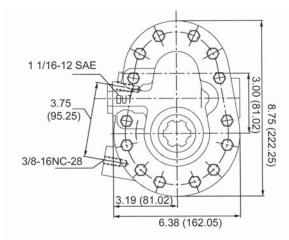
| Model | Displa | Pres | sure | Speed | IRPM | Weight | | |
|----------|-----------|---------|------|-------|-------|--------|------|----|
| | cu.in/rev | cm3/rev | PSI | Мра | Rated | Max | Lbs. | Kg |
| GP-PTO-9 | 9.76 | 160 | 2500 | 17.25 | 540 | 595 | 40 | 18 |
| GP-PTO-7 | 7.62 | 125 | 2500 | 17.25 | 540 | 595 | 38 | 17 |
| GP-PTO-5 | 5.50 | 90 | 2500 | 17.25 | 540 | 595 | 36 | 16 |
| GP-PTO-3 | 3.41 | 56 | 2500 | 17.25 | 540 | 595 | 33 | 15 |

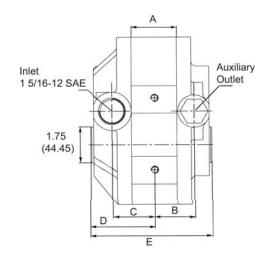
Recommended working conditions:

- 1. FILTRATION 10 micron or better
- 2. OIL VISCOSITY 6 to 200 cSt
- 3. INLET PRESSURE 12 to 32 psi abs.
- 4. OIL TEMPERATURE -25 to 80 degrees C (-12 to 175 degrees F).
- 5. AMBIENT -22 to 55 degrees C (-8 to 130 degrees F).

Flow rate in gpm Displacement (cu.in/rev) X speed (rpm) / 231 Volumetric efficiency % ≥93

Installation Data





| Model | Α | | В | | (|) | [|) | E | | |
|----------|-------|------|------|------|------|------|------|------|-------|------|--|
| | mm | ln. | mm | ln. | mm | ln. | mm | ln. | mm | ln. | |
| GP-PTO-9 | 60.3 | 2.37 | 53.1 | 2.09 | 55.6 | 2.19 | 85.1 | 3.35 | 161.3 | 6.35 | |
| GP-PTO-7 | 50.9 | 2.00 | 48.5 | 1.91 | 50.8 | 2.00 | 80.3 | 3.16 | 151.6 | 5.97 | |
| GP-PTO-5 | 41.25 | 1.62 | 43.7 | 1.72 | 46 | 1.81 | 75.4 | 2.97 | 142.2 | 5.60 | |
| GP-PTO-3 | 32.1 | 1.26 | 39.1 | 1.54 | 41.4 | 1.63 | 70.6 | 2.78 | 132.8 | 5.23 | |

Port Sizes Inlet - SAE-16 (1 5/16-12) Outlets - SAE-12 (1 1/16-12)

Ordering Information

Drive Required Displacement Port Location Center Section Gear Pump PTO 6 - 6 tooth spline cm3/rev S - Side ports A - Aluminum Driven 21 - 21 tooth spline* (see chart) Series 3,5,7,9

^{* 21} tooth spline side port option only available on 3 & 5 size pumps, special order only.

PTO Gear Pump Model GP-PTO rear port

Technical Data

Model GP-PTO is a PTO driven Gear Pump constucted with cast Iron end plates and aluminum center section. The rear ported option is available in the 9.76 cu. in/rev (160 ml/rev) displacment and offers Higher flows at reduced engine RPM as compared to other PTO pumps. Standard drive is 1 3/8 inch diameter 21 tooth female spline.

| Model | Displa | Pres | sure | Speed | RPM | Weight | | |
|-----------------|-----------|---------|------|-------|-------|--------|------|----|
| wodei | cu.in/rev | cm3/rev | PSI | Мра | Rated | Max | Lbs. | Kg |
| GP-PTO-A-9-21-R | 9.76 | 160 | 2500 | 17.25 | 1000 | 1100 | 40 | 18 |

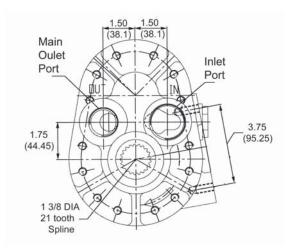


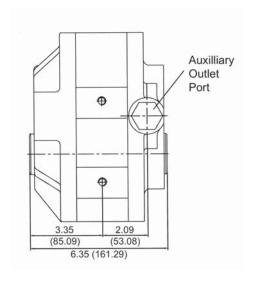
Recommended working conditions:

- 1. FILTRATION 10 micron or better
- 2. OIL VISCOSITY 6 to 200 cSt
- 3. INLET PRESSURE 12 to 32 psi abs.
- 4. OIL TEMPERATURE -25 to 80 degrees C (-12 to 175 degrees F).

Flow rate in gpm Displacement (cu.in/rev) X speed (rpm) / 231 Volumetric efficiency % ≥93

Installation Data





| Model | Α | | В | | С | | D | | E | |
|-----------------|------|------|------|------|------|------|------|------|-------|------|
| Wiodei | mm | ln. | mm | ln. | mm | ln. | mm | ln. | mm | ln. |
| GP-PTO-A-9-21-R | 60.3 | 2.37 | 53.1 | 2.09 | 55.6 | 2.19 | 85.1 | 3.35 | 161.3 | 6.35 |

Port Sizes Inlet - SAE-16 (1 5/16-12) Outlet - SAE-12 (1 1/16-12)

Ordering Information

<u> GP - PIC</u>

Gear Pump

PTO Driven Series <u>A</u> -

Center Section A - Aluminum 9 -

Displacement cm3/rev (see chart) 9 <u>21</u>

Drive Required 21 - 21 tooth spline <u>R</u>

Port Location R - Rear ports